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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/072,455	02/07/2002	Ikuo Kawamoto	020587	1845		
38834 7:	38834 7590 10/20/2005			EXAMINER		
WESTERMAN, HATTORI, DANIELS & ADRIAN, LLP 1250 CONNECTICUT AVENUE, NW			CHOWDHURY, TARIFUR RASHID			
SUITE 700		ART UNIT	PAPER NUMBER			
WASHINGTON, DC 20036			2871			

DATE MAILED: 10/20/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)					
	10/072,455	KAWAMOTO ET AL.					
Office Action Summary	Examiner	Art Unit	-				
	Tarifur R. Chowdhury	2871					
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
<ol> <li>Responsive to communication(s) filed on <u>04 August 2005</u>.</li> <li>This action is FINAL. 2b) ☐ This action is non-final.</li> <li>Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i>, 1935 C.D. 11, 453 O.G. 213.</li> </ol>							
Disposition of Claims							
4) □ Claim(s) 1,3-6,8-14,16-27 and 29-34 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration.  5) □ Claim(s) is/are allowed.  6) □ Claim(s) 1,3-6,8-14,16-27 and 29-34 is/are rejected.  7) □ Claim(s) is/are objected to.  8) □ Claim(s) are subject to restriction and/or election requirement.							
Application Papers							
9) The specification is objected to by the Examiner.  10) The drawing(s) filed on <u>07 February 2002</u> is/are: a) accepted or b) objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35 U.S.C. § 119							
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No.</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
Attachment(s)  Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)  Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:						
		7.57					

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#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 3. Claims, 1, 3, 4, 6, 8, 11-14, 16, 19-22, 24, 25, 27 and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Harada et al., (Harada), USPAT 6,381,068.
- 4. Harada discloses (col. 4, lines 53, 64-67; col. 8, lines 5-9; col. 10, lines 43-55; col. 11, lines 56-61; col. 12, lines 59-63; col. 13, lines 1-12) and shows in Fig. 4A, a polarizing element comprising a reflective polarizing plate comprising a cholesteric circularly-polarized light separation plate (236') for separating incident

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natural light into reflected light and transmitted light both of which are composed of polarized light, a retardation plate (234') (quarter-wave plate) and a diffusing element (220') interposed between the circularly-polarized light separation plate and the retardation plate.

Harada differs from the claimed invention because he does not show in Fig.4A or discloses in reference to Fig. 4A that the diffusing element is a pressure-sensitive adhesive as well. However, Harada discloses (col. 11, lines 56-61) that the diffusing element can be attached to a surface of a polarizing element by an optically transparent adhesive layer. Further, in col. 10, lines 45-55, Harada also discloses that the diffusing element may include a transparent base made of polymer and at least one diffusing material such as uncolored transparent particles dispersed in the transparent base material wherein the size of the light diffusing particles is preferably 0.1 to 500 micrometers (overlaps the claimed range). It is also common and known in the art to integrate plural layers into one to reduce the number of layers and thus reduce manufacturing cost and make the device thin and compact.

Therefore, it would have at least been obvious to one of ordinary skill in the art from the disclosure of Harada to integrate the diffusing element and the adhesive layer into one layer so that number of layers is reduced and a polarizing element that is thin and lightweight is obtained.

Further, the method of manufacturing the polarizing element merely recites the steps of forming each element and since each element must be

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formed to make the polarizing element the method would have been obvious in view of the element.

Harada also discloses that the reflective polarizing plate may comprise a linearly-polarized light separation plate (col. 4, lines 53, 64-67).

Accordingly, claims 1, 3, 4, 6, 8, 10-14, 16, 18-22, 24, 25, 27 and 30 would have been obvious.

As to claims 31-34, it would have been obvious to one of ordinary skill in the art to use plurality of light-diffusion pressure sensitive adhesive layers for several advantages such as to double the desired output. Further, it should also be noted that the specification of the instant application does not recite any criticality of using two or more light-diffusion pressure sensitive adhesive layers.

- 5. Claims 9 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Harada in view of Mikura et al., (Mikura), USPAT 5,880,800.
- 6. Harada does not explicitly disclose that the polymer is an acrylic polymer having a weight average molecular weight of at least 100,000.

Mikura discloses optical film having pressure sensitive adhesive layers wherein the pressure-sensitive adhesive layers are made of polymers wherein the polymer is an acrylic polymer having a weight average molecular weight of at least 300,000 (col. 1, line 5; col. 5, line 55 – col. 6, line 2). Mikura also discloses that such an optical film is excellent in heat resistance and moisture resistance (col. 1, lines 6-7).

Mikura is evidence that ordinary workers in the art would find a reason,

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suggestion or motivation to form pressure-sensitive adhesive layers using acrylic polymer having a weight average molecular weight of at least 300,000.

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention was made to modify the pressure-sensitive adhesive layer of Harada by using an acrylic polymer having a weight average molecular weight of at least 300,000 so that an optical film with excellent heat resistance and moisture resistance is obtained, as per the teachings of Mikura.

Accordingly, claims 9 and 17 would have been obvious.

- 7. Claims 1-8, 10-16, 18-27, 29 and 31-34 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kameyama et al., (Kameyama), USPAT 5,999,243 (provided by the applicant) in view of Harada.
- 8. Kameyama discloses and shows in Fig. 6, a liquid crystal display including a polarizing element wherein the polarizing element comprising a circularly polarized light separator (1) and quarter wave plate (3) (either only the circularly polarized –light separator or the combination of the light-separator and the quarter wave plate being applicant's reflective polarizing plate) for separating incident light into reflected light and transmitted light both of which are composed of polarized light (col. 5, line 59 col. 6, line 7; col. 12, line 6-56). Kameyama also discloses the use of pressure-sensitive adhesive to laminate multiple layers (col. 13, lines 28-47).

Kameyama differs from the instant invention because he does not explicitly disclose that the pressure-sensitive adhesive layer has diffusive properties.

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Harada discloses and shows in Fig. 4A, a polarizing element comprising a reflective polarizing plate comprising a cholesteric circularly-polarized light separation plate (236') for separating incident natural light into reflected light and transmitted light both of which are composed of polarized light, a retardation plate (234') (quarter-wave plate) and a diffusing element (220') interposed between the circularly-polarized light separation plate and the retardation plate and such an structure enhances image brightness and/or contrast (col. 11, lines 5-7). Harada also discloses (col. 11, lines 56-61) that the diffusing element can be attached to a surface of a polarizing element by an optically transparent adhesive layer. It is also common and known in the art to integrate plural layers into one to reduce the number of layers and thus reduce manufacturing cost and make the device thin and compact. Harada also discloses (col. 10, lines 45-55) that the diffusing element may include a transparent base made of polymer and at least one diffusing material such as uncolored transparent particles dispersed in the transparent base material wherein the size of the light diffusing particles is preferably 0.1 to 500 micrometers (overlaps the claimed range).

Harada is evidence that ordinary workers in the art would find a reason, suggestion or motivation to employ a light-diffusion pressure sensitive adhesive layer between the circularly-polarized light separation plate and a retardation plate.

Therefore, it would have at least been obvious to one of ordinary skill in the art at the time of the invention was made to modify the polarizing element of Kameyama by employing a light-diffusion pressure sensitive adhesive layer

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between the circularly-polarized light separation plate and a retardation plate for the advantage of enhanced image brightness and/or contrast.

Further, the method of manufacturing the polarizing element would have been obvious in view of the device.

Accordingly, claims 1, 2, 6, 7, 8, 10-16, 18, 20, 25 and 27 would have been obvious.

As to claims 26 and 29, Kameyama discloses (col. 13, lines 28-34) that in his invention, the layers constituting the optical element, e.g., a liquid crystal element (separation layer for circular light polarization), a retardation plate, a polarizing plate, and a light guide, can be united by laminating with each other through an adhesive. Thus it is clear from the disclosure of Kameyama that the polarizing element includes at least one adhesive layer besides the pressure-sensitive adhesive layer.

As to claims 31-34, it would have been obvious to one of ordinary skill in the art to use plurality of light-diffusion pressure sensitive adhesive layers for several advantages such as to double the desired output. Further, it should also be noted that the specification of the instant application does not recite any criticality of using two or more light-diffusion pressure sensitive adhesive layers.

As to claims 3, 4, 21 and 22, Kameyama discloses that the circularly polarized light separation plate (1) comprises a cholesteric liquid crystal polymer which has undergone Grandjean orientation (col. 5, lines 59-61).

As to claims 5 and 23, Kameyama also discloses that the cholesteric liquid crystal layer can be a superimposed structure of cholesteric liquid crystal layers

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different from each other in a helical pitch of Grandjean orientation (col. 7, line 65- col. 8, line 3).

As to claims 19 and 24, Kameyama discloses that the polarizer of the invention is not limited to circularly-polarized light separator but also linearly-polarized light separator (col. 5, lines 51-55).

- 9. Claims 9 and 17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kameyama and Harada as applied to claims 1-8, 10-16 18-25 and 31-34 above and further in view of Mikura et al., (Mikura), USPAT 5,880,800.
- 10. Kameyama in view of Harada discloses that the pressure-sensitive adhesive is made of a polymer but do not explicitly disclose the polymer is an acrylic polymer having a weight average molecular weight of at least 100,000.

Mikura discloses optical film having pressure sensitive adhesive layers wherein the pressure-sensitive adhesive layers are made of polymers wherein the polymer is an acrylic polymer having a weight average molecular weight of at least 300,000 (col. 1, line 5; col. 5, line 55 – col. 6, line 2). Mikura also discloses that such an optical film is excellent in heat resistance and moisture resistance (col. 1, lines 6-7).

Mikura is evidence that ordinary workers in the art would find a reason, suggestion or motivation to form pressure-sensitive adhesive layers using acrylic polymer having a weight average molecular weight of at least 300,000.

Therefore, it would have been obvious to one of ordinary skill in the art at

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the time of the invention was made to modify the pressure-sensitive adhesive layer of Kameyama when modified by Harada such by using an acrylic polymer having a weight average molecular weight of at least 300,000 so that an optical film with excellent heat resistance and moisture resistance is obtained, as per the teachings of Mikura.

Accordingly, claims 9 and 17 would have been obvious.

### Response to Arguments

11. Applicant's arguments with respect to the claims have been considered but are most in view of the new ground(s) of rejection.

#### Conclusion

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tarifur R. Chowdhury whose telephone number is (571) 272-2287. The examiner can normally be reached on M-Th (6:30-5:00) Friday Off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robert Kim can be reached on (571) 272-2293. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

TRC

October 18, 2005

TARIFUR R. CHOWDHURY
PRIMARY FXAMINER